

THE GUARDRAIL ANCHOR ASSEMBLY SHALL CONSIST OF A 6mm HOLD DOWN PLATE AND 7 - 22.23mm Ø BOLTS WITH NUTS AND WASHERS.

THE HOLD-DOWN PLATE SHALL CONFORM TO AASHTO M270 GRADE 250. AFTER FABRICATION, THE HOLD-DOWN PLATE SHALL BE HOT-DIP GALVANIZED IN ACCORDANCE WITH AASHTO M111.

BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307 AND NUTS SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M291M. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED. AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS, NUTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE 22.23mm Ø GALVANIZED BOLTS, NUTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.

AFTER INSTALLATION, THE EXPOSED THREAD OF THE BOLT SHALL BE BURRED WITH A SHARP POINTED TOOL.

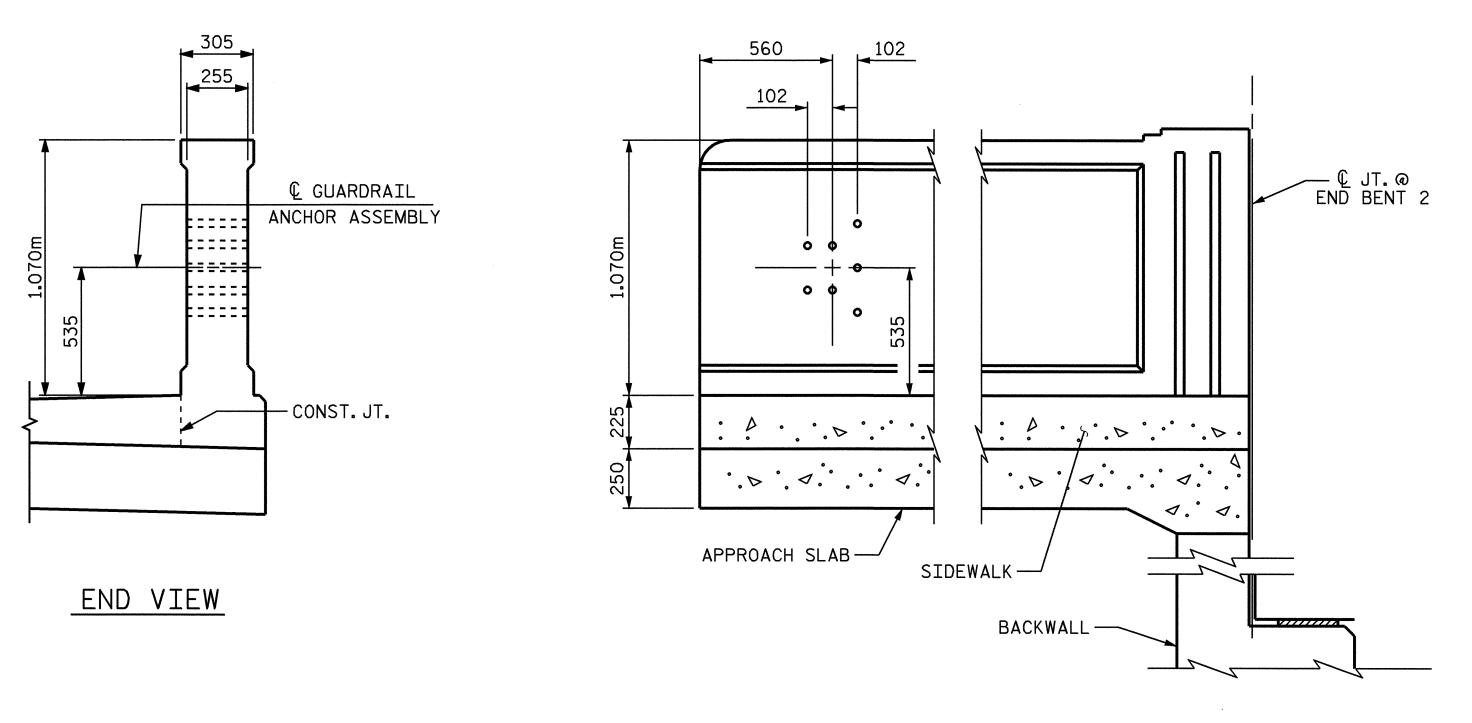
THE COST OF THE GUARDRAIL ANCHOR ASSEMBLIES WITH BOLTS, NUTS AND WASHERS COMPLETE IN PLACE, SHALL BE INCLUDED IN THE VARIOUS PAY ITEMS.

THE VERTICAL REINFORCING BARS MAY BE SHIFTED SLIGHTLY IN THE END POST TO CLEAR ASSEMBLY BOLTS.

THE 32mm Ø HOLES SHALL BE FORMED OR DRILLED WITH A CORE BIT. IMPACT TOOLS WILL NOT BE PERMITTED. ANY CONCRETE DAMAGED BY THIS WORK SHALL BE REPAIRED TO THE SATISFACTION OF THE ENGINEER.

255 280 102 102 **GUARDRAIL** ANCHOR ASSEMBLY € GUARDRAIL ---ANCHOR ASSEMBLY ANCHOR ASSEMBLY - € 27mm Ø HOLES (TYP.) ______ -------BOLT WITH ROUND WASHERS (TYP.) 6mm HOLD-DOWN P 6mm HOLD-DOWN ₽ 32mm Ø HOLE (TYP.) —— PLAN END VIEW

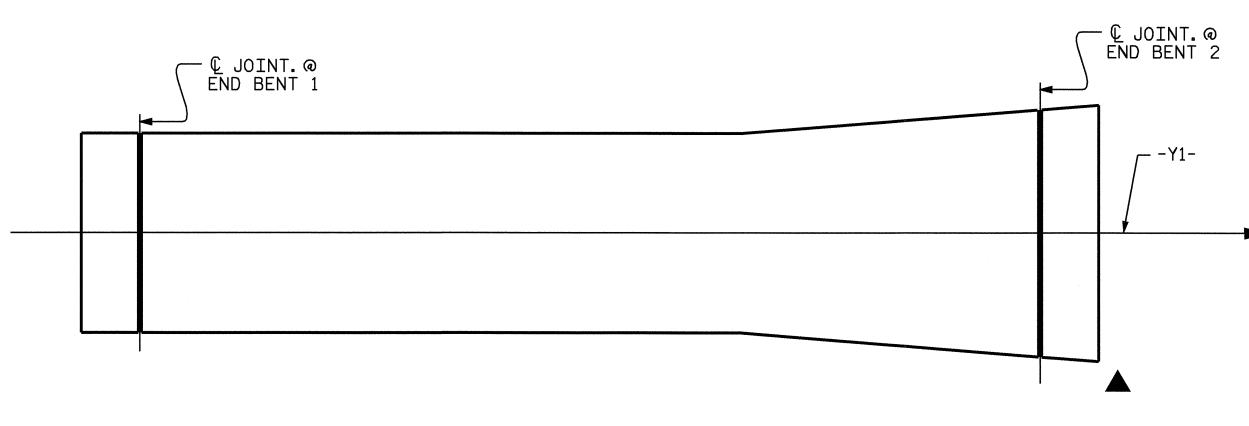
GUARDRAIL ANCHOR ASSEMBLY DETAILS



<u>PLAN</u>

LOCATION OF GUARDRAIL ANCHOR AT END POST

ASSEMBLED BY : T.A CHECKED BY : W. S. A			: 6/22/04 : 7/9/04
DRAWN BY : EEM CHECKED BY : RGW	D/ 37	REV. 8/16/99 REV. 10/17/00 REV. 5/7/03	RWW/LES RWW/JTE



SKETCH SHOWING POINTS OF ATTACHMENTS

▲ DENOTES GUARDRAIL ANCHORAGE REQUIRED.

PROJECT NO. B-2583 MADISON _ COUNTY STATION: 11+03.000 -Y1-

SHEET 4 OF 4

DEPARTMENT OF TRANSPORTATION STANDARD GUARDRAIL ANCHORAGE DETAILS FOR CLASSIC CONCRETE BRIDGE RAIL

STATE OF NORTH CAROLINA

REVISIONS					SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:	S-109
1			3			TOTAL SHEETS
2			4			112
ST	STR #2 STD. NO. BMR8SM					